



A2670

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	ENGINE										
	ENGINE UNIT										
1	Stripped engine (R)	AEH37		1	1						
2	Half-engine	AEH36		1	1						
3	Block assembly—cylinder	AEH35	A1	1	1						
4	Plug for core hole	AEH592	A2	4	4						
5	Plug for oil gallery	1H813	A3	1	1						
6	Plug for oil filter boss	11G14	A4	1	1						
7	Plug for oil relief valve hole	6K899	A5	2	2						
8	Plug for crankcase oil hole (taper)	6K874	A6	2	2						
9	Plug for oil gallery	2K8623	A7	3	3						
10	Plug for oil hole (screwed)	2K4992	A8	1	1						
11	Washer for plug	6K638	A9	1	1	12					
12	Stud for cylinder head	AEH549	A10	10	10						
13	Stud for main bearing cap	51K894	A11	6	6						
14	Washer for stud (spring)	LWN208	A12	6	6						
15	Nut for stud	LNN208	A13	6	6						
16	Stud for oil pump	AEH601	A14	3	3						
17	Washer for stud (plain)	PWN105	A15	3	3	12					
18	Washer for stud (spring)	2K5319	A16	3	3						
19	Nut for stud	FNN105	A17	3	3						
20	Stud for tachometer drive housing	CLS2511	A18	2	2						
21	Washer for stud (plain)	PWZ105	A19	2	2						
22	Washer for stud (spring)	LWZ205	A20	2	2	24					
23	Nut for stud	FNZ105	A21	2	2						
24	Plate—blanking	1G2443	A22	1	1						
25	Joint for plate	1G2444	A23	1	1	12					
26	Stud for plate	53K257	A24	2	2						
27	Washer for stud (spring)	LWZ205	A25	2	2	24					
28	Nut for stud	FNZ105	A26	2	2						
29	Dowel for engine rear plate	1G752	A27	2	2						
30	Dowel for engine front plate	AEH307	A28	1	1						
31	Dowel for engine front plate and timing case	AEH308	A29	1	1						
32	Tap—water drain	3H576	A30	1	1						
33	Washer for tap	2K4954	A31	1	1	36					
34	Washer for tap	2K4975		1	1						Alternatives
35	Liner for half-speed shaft	8G2176	A32	1	1						
36	Cap for main bearing (front)	N.S.P.	A33								
37	Cap for main bearing (centre)	N.S.P.	A34								
38	Cap for main bearing (rear)	N.S.P.	A35								
39	Joint for front and rear main bearing caps	1H353	A36	2	2	12					
40	Piston assembly (standard)	AEH554	A37	4	4		AEH616 AEH640 AEH673 AEH649	Com. (E) 446 Com. (E) 606 Com. (E) 2057 Com. (E) 606		For all replacements AEH673 must be used	
41	Ring—compression (chrome)	AEH556	A38	4	4						
42	Ring—compression (taper)	AEH557	A39	8	8						
43	Ring—scraper	AEH558	A40	4	4						
44	Ring—twin segment scraper			4	4		AEH615 AEH672	Fin. (E) 445 Com. (E) 446 Com. (E) 2057		For all replacements AEH672 must be used	
45	Pin—gudgeon	AEH441	A41	4	4						
46	Circlip	CCN214	A42	8	8						Correction. Was AEC785