



A2675

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	<b>CYLINDER HEAD—VALVES—GUIDES— SPRINGS—TAPPETS</b>										
1	Cylinder head with valve assembly	<b>AEH39</b>		1	1						
2	Cylinder head with valve guides—assembly	<b>AEH29</b>	<b>AD1</b>	1	1						
3	Plug for core hole (screwed)	6K499	AD2	5	5						
4	Plug for core hole (screwed)	AEH388	AD3	5	5						
5	Plug for core hole (screwed)	AEH606	AD4	1	1						
6	Plug for oil gallery (screwed)	2K4991	AD5	1	1						
7	Washer for plug (copper)	AEC343	AD6	1	1						
8	Cap for camshaft bearing (front)	N.S.P.	AD7								
9	Cap for camshaft bearing (centre and rear)	N.S.P.	AD8								
10	Stud for bearing cap	AEH390	AD9	12	12						
11	Washer for stud (plain)	PWN106	AD10	12	12						
12	Washer for stud (spring)	LWN206	AD11	12	12						
13	Nut for stud	FNN106	AD12	12	12						
14	Stud—bearing cap to top cover	CLS0512	AD13	6	6						
15	Guide—inlet valve	AEH386	AD14	4	4						
16	Guide—exhaust valve	AEH387	AD15	4	4						
17	Bush—tappet		AD16	8	8			N.S.P.	] Com. (E) 1587		
18	Plug (screwed)		AD17	8	8			N.S.P.			
19	<b>Valve—inlet</b>	<b>AEH394</b>	<b>AD18</b>	4	4						
20	<b>Valve—exhaust</b>	<b>AEH571</b>	<b>AD19</b>	4	4						
21	Spring for valve (inner)	AEH562	AD20	8	8						
22	Spring for valve (outer)	AEH563	AD21	8	8						
23	Washer for spring (thrust)	AEH396	AD22	8	8						
24	Clip for spring	AEH564	AD23	8	8						
25	Retainer for spring (half)	AEH521	AD24	16	16						
26	<b>Tappet</b>	<b>AEH401</b>	<b>AD25</b>	8	8			<b>AEH651</b>	<b>Com. (E) 1087</b>		<b>Always supply 8 off AEH651 prior to (E) 1087</b>
27	Shim—tappet adjustment (.086")	AEH400	AD26	A/R	A/R						Identification No. 1
28	Shim—tappet adjustment (.088")	AEH040002		A/R	A/R						Identification No. 2
29	Shim—tappet adjustment (.090")	AEH040004		A/R	A/R						Identification No. 3
30	Shim—tappet adjustment (.092")	AEH040006		A/R	A/R						Identification No. 4
31	Shim—tappet adjustment (.094")	AEH040008		A/R	A/R						Identification No. 5
32	Shim—tappet adjustment (.096")	AEH040010		A/R	A/R						Identification No. 6
33	Shim—tappet adjustment (.098")	AEH040012		A/R	A/R						Identification No. 7
34	Shim—tappet adjustment (.100")	AEH040014		A/R	A/R						Identification No. 8
35	Shim—tappet adjustment (.102")	AEH040016		A/R	A/R						Identification No. 9
36	Shim—tappet adjustment (.104")	AEH040018		A/R	A/R						Identification No. 10
37	Shim—tappet adjustment (.106")	AEH040020		A/R	A/R						Identification No. 11
38	Shim—tappet adjustment (.108")	AEH040022		A/R	A/R						Identification No. 12
39	Shim—tappet adjustment (.110")	AEH040024		A/R	A/R						Identification No. 13
40	Shim—tappet adjustment (.112")	AEH040026		A/R	A/R						Identification No. 14
41	Shim—tappet adjustment (.114")	AEH040028		A/R	A/R						Identification No. 15
42	Shim—tappet adjustment (.116")	AEH040030		A/R	A/R						Identification No. 16

SERVICE PARTS LIST

THE M.G. Series MGA TWIN CAM

Item No.	DESCRIPTION	Commencing (C) 501		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	<b>Cylinder Head—Valves—Guides—Springs—Tappets—continued</b>										
1	Stud for inlet manifold	AEH583	AD27	2	2						
2	Stud for inlet manifold	CLS2613	AD28	5	5						
3	Stud for exhaust manifold	CHS2513	AD29	6	6						
4	Oil seal	AEH404	AD30	2	2						
5	Housing for oil seal (inlet)	AEH402	AD31	1	1						
6	Housing for oil seal (exhaust)	AEH403	AD32	1	1						
7	Screw for housing	AEJ3	AD33	6	6						
8	Joint for cylinder head	AEH548	AD34	1	1						
9	Washer—cylinder head stud (plain)	AEH632	AD35	10	10						
10	Nut—cylinder head stud	AEC139	AD36	10	10						
11	<b>Plug—sparking</b>	<b>97H611</b>	<b>AD37</b>	<b>4</b>	<b>4</b>						
	<b>CYLINDER HEAD COVERS—OIL FILLER—OIL INDICATOR BRACKET</b>										
12	<b>Cover—cylinder head top (inlet)</b>	<b>AEH414</b>	<b>AD38</b>	<b>1</b>	<b>1</b>						
13	Joint for inlet cover	AEH415	AD39	1	1						
14	<b>Cover—cylinder head top (exhaust)</b>	<b>AEH416</b>	<b>AD40</b>	<b>1</b>	<b>1</b>						
15	Joint for exhaust cover	AEH417	AD41	1	1						
16	Washer—cover stud (copper)	AEC398	AD42	6	6						
17	Nut for cover stud (cap)	AEH418	AD43	6	6						
18	Screw—cover to timing case	ZCS0509	AD44	6/4	6/4						Quantity reduced at (E) 556
19	Bolt—clip and cover to timing case			2	2			HCZ0510	Com. (E) 556		
20	Washer for screw (plain)	PWZ105	AD45	6	6						
21	Washer for screw (spring)	LWZ205	AD46	6	6	24					
22	<b>Cap—oil filler</b>	<b>AEH419</b>	<b>AD47</b>	<b>1</b>	<b>1</b>						
23	Washer for filler cap	AEH420	AD48	1	1						
24	<b>Bracket—oil indicator steady</b>	<b>AEH570</b>	<b>AD49</b>	<b>1</b>	<b>1</b>						